TILLER THOMAS C

Form 4

December 12, 2007

FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP OF

SECURITIES

OMB Number:

3235-0287

January 31, Expires: 2005

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OMB APPROVAL

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subject to Section 16. Form 4 or Form 5 obligations

may continue.

See Instruction

if no longer

Check this box

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, Section 17(a) of the Public Utility Holding Company Act of 1935 or Section

30(h) of the Investment Company Act of 1940

1(b).

(Print or Type Responses)

1. Name and a	Address of Reporting HOMAS C	Person *	Symbol	er Name ar RIS IND			g	5. Relationship of Issuer (Check	Reporting Pers	
(Last)	, ,	Middle)		of Earliest 7 Day/Year) 2007	Γransaction	n	_	_X Director _X Officer (give pelow)		Owner or (specify
MEDINA	(Street)			endment, I onth/Day/Ye		ıal	A	5. Individual or Joi Applicable Line) X_ Form filed by O Form filed by M	ne Reporting Pe	rson
MEDINA,	MIN 55340						F	Person		
(City)	(State)	(Zip)	Tab	ole I - Non-	Derivativ	e Secu	rities Acqui	ired, Disposed of,	or Beneficial	ly Owned
1.Title of Security (Instr. 3)	2. Transaction Date (Month/Day/Year)	Execution any (Month/D	Date, if	Code (Instr. 8)	4. Secur or Dispo (Instr. 3,	osed of , 4 and (A) or		5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect Beneficial Ownership (Instr. 4)
Common Stock	12/10/2007			S	100	D	\$ 49.9	371,309	D	
Common Stock	12/10/2007			S	200	D	\$ 49.909	371,109	D	
Common Stock	12/10/2007			S	200	D	\$ 49.925	370,909	D	
Common Stock	12/10/2007			S	300	D	\$ 49.927	370,609	D	
Common Stock	12/10/2007			S	300	D	\$ 49.93	370,309	D	

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Common Stock	12/10/2007	S	700	D	\$ 49.94	369,609	D
Common Stock	12/10/2007	S	400	D	\$ 49.945	369,209	D
Common Stock	12/10/2007	S	600	D	\$ 49.96	368,609	D
Common Stock	12/10/2007	S	100	D	\$ 49.965	368,509	D
Common Stock	12/10/2007	S	100	D	\$ 49.97	368,409	D
Common Stock	12/10/2007	S	300	D	\$ 50	368,109	D
Common Stock	12/10/2007	S	300	D	\$ 50.005	367,809	D
Common Stock	12/10/2007	S	318	D	\$ 50.01	367,491	D
Common Stock	12/10/2007	S	400	D	\$ 50.015	367,091	D
Common Stock	12/10/2007	S	2,000	D	\$ 50.02	365,091	D
Common Stock	12/10/2007	S	1,581	D	\$ 50.03	363,510	D
Common Stock	12/10/2007	S	100	D	\$ 50.035	363,410	D
Common Stock	12/10/2007	S	200	D	\$ 50.045	363,210	D
Common Stock	12/10/2007	S	1,200	D	\$ 50.05	362,010	D
Common Stock	12/10/2007	S	100	D	\$ 50.0525	361,910	D
Common Stock	12/10/2007	S	300	D	\$ 50.055	361,610	D
Common Stock	12/10/2007	S	963	D	\$ 50.06	360,647	D
Common Stock	12/10/2007	S	700	D	\$ 50.065	359,947	D
Common Stock	12/10/2007	S	600	D	\$ 50.07	359,347	D
Common Stock	12/10/2007	S	300	D	\$ 50.0725	359,047	D
	12/10/2007	S	700	D	\$ 50.075	358,347	D

Common Stock							
Common Stock	12/10/2007	S	2,100	D	\$ 50.08	356,247	D
Common Stock	12/10/2007	S	400	D	\$ 50.085	355,847	D
Common Stock	12/10/2007	S	900	D	\$ 50.09	354,947	D
Common Stock	12/10/2007	S	100	D	\$ 50.095	354,847	D

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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SEC 1474 (9-02)

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	4. Transactic Code (Instr. 8)	of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3,		ate	7. Titl Amou Under Securi (Instr.	nt of lying	8. Price of Derivative Security (Instr. 5)	9. Nu Deriv Secur Bene Owne Follo Repo Trans (Instr
			Code V	4, and 5) (A) (D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares		

Reporting Owners

Reporting Owner Name / Address	Relationships						
•	Director	10% Owner	Officer	Other			
TILLER THOMAS C 2100 HIGHWAY 55 MEDINA, MN 55340	X		CEO				

Signatures

Peggy James,	12/12/2007
Attorney-in-Fact	12/12/2007

Reporting Owners 3

**Signature of Reporting Person

Date

Explanation of Responses:

- * If the form is filed by more than one reporting person, see Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.

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